WHAT IS CLAIMED IS:

- 1. A surface coated phosphor comprising a thin coating of a rare earth oxide disposed on an uncoated phosphor.
- 5 2. The surface coated phosphor of claim 1, wherein said uncoated phosphor is a sulfide or oxide phosphor.
 - 3. The surface coated phosphor of claim 2, wherein said uncoated phosphor is a sulfide phosphor.

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- 4. The surface coated phosphor of claim 3, wherein said sulfide phosphor is a ZnS based phosphor.
- 5. The surface coated phosphor of claim 4, wherein said ZnS based phosphor is selected from the group consisting of ZnS:Cu; ZnS:Cu,Al; (Zn,Cd)S:Ag,Al; and combinations thereof.
 - 6. The surface coated phosphor of claim 5, wherein said ZnS based phosphor is ZnS:Cu.

- 7. The surface coated phosphor of claim 1, wherein said rare earth oxide is Y_2O_3 .
- 8. A process for preparing a surface coated phosphor

 comprising a thin coating of a rare earth oxide disposed on an uncoated phosphor, the process comprising contacting said uncoated phosphor with a rare earth hydroxide gel solution to obtain a rare earth hydroxide gel coated phosphor, drying said rare earth hydroxide gel coated phosphor to obtain a

 30 dried rare earth hydroxide gel coated phosphor, and heat treating said dried rare earth hydroxide gel coated phosphor.

- 9. The process of claim 8, wherein said rare earth hydroxide gel solution is prepared by dissolving a precursor of said rare earth oxide in a medium comprising an organic solvent to obtain a precursor solution, optionally adding water to the precursor solution, and further optionally heating the precursor solution.
 - 10. The process of claim 9, wherein the precursor is a rare earth organic compound.

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- 11. The process of claim 10, wherein the rare earth organic compound is a rare earth alkoxide.
- 12. The process of claim 11, wherein said rare earth alkoxide is a rare earth isopropoxide.
 - 13. The process of claim 9, wherein said organic solvent is toluene.
- 20 14. The process of claim 8, wherein said heat treating of the dried rare earth hydroxide gel coated phosphor is carried out at a temperature of from about 225°C to about 500°C.
- 15. The process of claim 8, wherein said uncoated phosphor is a sulfide or oxide phosphor.
 - 16. The process of claim 8, wherein said uncoated phosphor is a sulfide phosphor.

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17. The process of claim 16, wherein said sulfide phosphor is a ZnS based phosphor.

- 18. The process of claim 17, wherein said ZnS based phosphor is ZnS:Cu.
- 19. The process of claim 8, wherein said rare earth oxide is Y_2O_3 .
 - 20. The surface coated phosphor prepared by the process of claim 8.
- 10 21. A process for preparing a surface coated phosphor comprising a thin coating of rare earth oxide disposed on an uncoated phosphor comprising:
 - (a) preparing a solution of a rare earth alkoxide in a medium comprising an organic solvent and water;
- (b) heating the solution from (a) to hydrolyze the rare earth alkoxide to obtain a solution containing rare earth hydroxide gel;
 - (c) contacting the uncoated phosphor with the solution obtained in (b) to obtain a gel coated phosphor;
 - (d) drying the gel coated phosphor; and

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- (e) heat treating the dried phosphor obtained in (d).
- 22. The surface coated phosphor prepared by the process of claim 21.
- 23. A surface coated phosphor comprising a continuous thin coating of a rare earth oxide disposed on an uncoated phosphor prepared by a process comprising contacting said uncoated phosphor with a rare earth hydroxide gel solution to obtain a rare earth hydroxide gel coated phosphor, drying said rare earth hydroxide gel coated phosphor to obtain a dried rare earth hydroxide gel coated phosphor, and heat

treating said dried rare earth hydroxide gel coated phosphor.

- 24. A surface coated phosphor comprising a continuous thin5 coating of rare earth oxide disposed on an uncoated phosphor prepared by a process comprising:
 - (a) preparing a solution of a rare earth alkoxide in a medium comprising an organic solvent and water;
- (b) heating the solution from (a) to hydrolyze the rare 10 earth alkoxide to obtain a solution containing rare earth hydroxide gel;
 - (c) contacting the uncoated phosphor with the solution obtained in (b) to obtain a gel coated phosphor;
 - (d) drying the gel coated phosphor; and

- (e) heat treating the dried phosphor obtained in (d).
 - 25. The surface coated phosphor of claim 23, wherein said rare earth hydroxide gel solution is prepared by dissolving a precursor of said rare earth oxide in a medium comprising an organic solvent to obtain a precursor solution, optionally adding water to the precursor solution, and further optionally heating the precursor solution.
- 26. The surface coated phosphor of claim 25, wherein the25 precursor is a rare earth organic compound.
 - 27. The surface coated phosphor of claim 26, wherein the rare earth organic compound is a rare earth alkoxide.
- 28. The surface coated phosphor of claim 27, wherein said rare earth alkoxide is a rare earth isopropoxide.

- 29. The surface coated phosphor of claim 25, wherein said organic solvent is toluene.
- 30. The surface coated phosphor of claim 23, wherein said heat treating of the dried rare earth hydroxide gel coated phosphor is carried out at a temperature of from about 225°C to about 500°C.
- 31. The surface coated phosphor of claim 23, wherein said uncoated phosphor is a sulfide or oxide phosphor.
 - 32. The surface coated phosphor of claim 23, wherein said uncoated phosphor is a sulfide phosphor.
- 15 33. The surface coated phosphor of claim 32, wherein said sulfide phosphor is a ZnS based phosphor.
 - 34. The surface coated phosphor of claim 33, wherein said ${\rm ZnS}$ based phosphor is ${\rm ZnS:Cu}$.
 - 35. The surface coated phosphor of claim 23, wherein said rare earth oxide is Y_2O_3